



TRANSMISSION

Caveman
1-800-452-8841

Action
1-800-443-0513

Roseburg
1-800-600-8786

Required installation Procedures **PLEASE READ BEFORE INSTALLATION**

Prior to installation and operation of this recycled product, it's necessary to perform several inspections, change over accessories and routine maintenance to ensure uninterrupted service. Many accessory parts and components have been left attached to our assembly for your convenience and care of handling. These may save time, however the installer is responsible for exchanging parts and accessories as needed and replacing normal wear and tear items that are not covered under the warranty. These change over accessories and ware and tear items are not included in the price or warranty of this product. Thank you for your cooperation and business.

PRE-INSTALLATION CHECK LIST:

- Determine why the original transmission failure occurred and make appropriate repairs.
- Insure the product provided is materially the same as the one to be replaced.
- Remove oil pan and replace filter as necessary.
- Remove torque converter strap.
- Replace front seal.
- Properly install and index the torque converter completely into the front pump.
- Inspect and replace rear seal as needed.
- Change over sensors as needed.
- Exchange the speedometer senders as needed.
- Flush the transmission cooler lines and radiator with a power flush machine or with an aerosol "Cooler Flush Kit". This will insure the cooling system is flowing.
- Replace the radiator or cooler if recommended by the manufacturer.
- Remove all "cap-plugs" from lines and orifices.
- Clear all transmission computer codes in the vehicle prior to starting or operating.
- Fill the transmission with the OEM recommended fluids.
- Verify the differential portion of the transmission is full of fluid.

COMMON CAUSES OF FAILURES:

1. Failure to replace the front seal of the transmission.
2. Failure to properly seal and index the torque converter into the front pump.
3. Failure to replace the transmission filter.
4. Failure to use manufacturers recommended fluids.
5. Blocked transmission cooler line, screens, or radiators.
6. Failure to replace the radiator as recommended by the manufacturer.
7. Failure to properly connect all sensors and cables.
8. Improper adjustment of linkages.
9. Failure to remove all "cap-plugs" from hose orifices.
10. Failure to repair the "cause of the original transmission failure."

HOW TO PREP RETURN UNIT FOR EXCHANGE:

- Do not return the exchange transmission prior to completed installation. (This may result in lost bolts and/or brackets).
- Completely drain all oil and fluids from transmission and torque converter.
- Re-use "cap-plugs" from replacement unit to prevent fluid loss.
- Mark the unit as a "core" and notify your sales representative for pick-up.

Failure to Complete

voids warranty!